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D4635-041
Job Sheet 201712



Part No: D4635-041

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/9/19

Job Tracking No:

Due Date: 11/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4635 REV.G IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL verif:DD IPP Rev D Dwg Update 13/12/09 DL lpp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL IPP REV:G 19.05.14 AS PER DWG REV.G DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/15/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAS

78

NOV 27 2019

9-89

140 QC 21 - SA

1 pcs

11/15/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS

21

NOV 28 2019

Part Op 100 - (Small Fab) *** APPLY A 3/46" SEAM OF PLASTIC WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF
 Descriptions: LIGHT, LET DRY FOR ONE HOUR*** PLASTIC WELD 2 BATCH: 55949 1- Assemble as per Dwg
 D4635-041 2- Install No Smoking & Seat belt symbols 3- Install led lights 4- Install air valves 5- Install wiring harness
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-141	Fwd Ceiling Replacement Panel Assembly, LH	1 pcs (1 ea)	100-Small Fab - 1	5229665
D4646-1	Plenum Cap Assembly	2 pcs (2 ea)	100-Small Fab - 1	5103405
D4652-7	Air Valve	2 pcs (2 ea)	100-Small Fab - 1	5234503
D4655-1	Speaker	2 pcs (2 ea)	100-Small Fab - 1	5128736
D4708-9	Lanyard	2 pcs (2 ea)	100-Small Fab - 1	5501886
D4728-041	LH Cabin Speaker #1	1 pcs (1 ea)	100-Small Fab - 1	5084487
D4728-043	LH Cabin Speaker #2	1 pcs (1 ea)	100-Small Fab - 1	5167382
D4728-059	Cabin Lights Harness	1 pcs (1 ea)	100-Small Fab - 1	5176277
D4743-1	Speaker Grill	2 pcs (2 ea)	100-Small Fab - 1	5008278
MS21044-N08	Nut	8 Ea (8 ea)	100-Small Fab - 1	5007549
MS21919-WDG8	Clamp	6 Ea (6 ea)	100-Small Fab - 1	5124662
MS24693-BB51	Screw	8 Ea (8 ea)	100-Small Fab - 1	5034407
NAS1149DN832J	Washer	8 Ea (8 ea)	100-Small Fab - 1	5183079
PLT1.5M-M	Tie Wrap	7 Ea (7 ea)	100-Small Fab - 1	5129712

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-141	1	0	0
	D4646-1	2	37	0
	D4652-7	2	0	0
	D4655-1	2	29	0
	D4708-9	2	48	0
	D4728-041	1	32	0
	D4728-043	1	10	0
	D4728-059	1	12	0
	D4743-1	2	33	0
	MS21044-N08	8	157	0
	MS21919-WDG8	6	131	0
	MS24693-BB51	8	661	0
	NAS1149DN832J	8	500	0
	PLT1.5M-M	7	1,963	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS									
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐						
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐						
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐						
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) ☐							
Description Work Order Deviation		Disposition									
		Completed By									
		Lead hand / Supervisor									
		QC / QA Coordinator									
Root Cause		FAULT CATEGORY									
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐							
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐							
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐							
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐							
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐							
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐							
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐								
Human Factors ☐	Other/Details: _____										